

International

METAL DECORATOR

In This Issue

Double Sheets

Education Committee

Website Report

Excellence In Quality Results

IMDA Awards

Resource Directory

As in years past, this May the metal decorating and packaging industry gathered from across the globe to network and participate in the IMDPA Annual Conference. In keeping with tradition, the general sessions included a brand owner keynote, financial analyst, marketing guru, and motivational speaker. We enhanced the program with trending sustainability, logistics and a compliance speaker to help improve and foster the advances of metal decorating and packaging.

The IMDPA leaders filled a 2 ½ day agenda to the brim. It all started with the Scholarship Golf Outing & Banquet on Tuesday, followed by the membership meeting, general session, awards luncheon, breakout sessions, and tabletop exhibits on Wednesday. The event concluded on Thursday after a general session and luncheon with an optional tour of Lagunitas Brewery in Chicago.

The meetings rooms were packed, the hallways buzzing from networking and the exhibits provided the ideal platform for companies to introduce products and services to a qualified audience. We had 56 tabletop exhibits set up in a large ballroom, in which refreshments and hors d'oeurves were served compliments of our 45 conference sponsors. Attendees were able to network with real experts, get real answers and real value.

Thank you to the planning committee for their tireless efforts, the sponsors for their generous support and all who participated!

To share your feedback or if you have any ideas for the 2020 IMDPA Annual Conference please email info@metaldecorators.org.



MEMBERSHIP

2019 OFFICERS & DIRECTORS

President

Dr. William Hoyle, Hoyle Consulting*

Vice President

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John Clark, Heraeus Noblelight America

Executive Director

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John Friedman, Northern Container

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William Graue, Honorary Member

Nick Hammer, Ardagh Group

Janelle Harris, Past President*

Jim Hogan, Ardagh Group

Kyle Hurla, INX International Ink Co.

Art Hurley, Silgan Closures*

Sarah Jacks, INX International Ink Co.

Jack Knight, INX International Ink Co.*

Kenneth Matyska, Honorary Member*

Ted Nevins, Ball Metalpack

Mark Novotny, Honorary Member

Neal Santangelo, Urethane Roller Specialists*

Allan Sayers, Sayers Publishing

Phil Shaughnessy, Crown Cork & Seal

Steve Steerman, Ball Corp

Mark Von Bokel, SGS International

Henry Watson IV, Watson Standard

John Wise, Metal Container

Michael Yavorski, Sherwin-Williams Co*

* Executive Committee Member



IMDA COMMITTEES & CHAIRS

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Scholarship Golf Chair

Kvle Hurla

Newsletter Chair

Michael Masenior

Website Chair

Renee Schouten

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Michael Masenior

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Mark Novotny

Decorators of Year Chair

Kyle Hurla

Scholarship Chair

Gene Furey

Excellence in Quality Chair

Michael Masenior

Technical Resource Chair

Steve Steerman

Nominating Chair

Mike Yavorski

Education

John Clark

IMDPA

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Sykesville, MD 21784 USA

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Email: info@metaldecorators.org

Website: www.metaldecorators.org



DecoDates

October 9-10, 2019

The Canmaker Summit

London

spgevents.com/summit

October 28-30, 2019

Packaging That Sells

Chicago, IL

www.packagingthat sells.com

November 18-20, 2019

CHINACOAT

Shanghai, China

May 5-9, 2020

METPAK

Messe Essen

www.metpak.de

May 19, 2020

IMDPA Golf Outing

Hilton Oak Brook Hills Resort

Oakbrook, IL USA

www.metaldecorators.org

May 20-21, 2020

IMDPA Conference

Hilton Oak Brook Hills Resort

Oakbrook, IL, USA

www.metaldecorators.org

June 6-26, 2020

Drupa

Messe Dusseldorf

www.drupa.com

MEMBERSHIP STATISTICS

(as of August, 2019)

MEMBERS 563

HONORARY 22

PRIVILEGED

604

19

PACKAGING IN CANS? DESIGNING FOR CANS? DECORATING ON CANS?

Get to market quicker with the INX Color Catalog

The INX 2-Piece Metal Color Catalog is the industry's only true color standard for 2-piece can design.

The Advanced Color Communication tool contains over 600 removable color swatches printed on metal, not paper. Brand owners, designers, and metal decorators have a true representation of color and can select, communicate, and approve color efficiently, reducing lead times and getting to market quicker.









Metal Swatch Catalog

Digital Color Library

Learn more by visiting inxcolorperfection.com









2019 IMDPA MEMBER OF THE YEAR

Mark Von Bokel

2019 DECORATORS OF THE YEAR

Each year we honor those individuals whose performance is exemplary and appreciated by their respective companies. These individuals are nominated for inclusion into the roster of those who the IMDPA deems worthy of being selected a Decorator of the Year. We are proud to have presented the following individuals with their awards during the Conference in May.



Earl Burd
Crown Cork & Seal



Heather Cook
Ball Corporation



Peter Lopez
Crown Cork & Seal



lan Martin Crown Cork & Seal



Ron Miller Crown Cork & Seal

2019 SCHOLARSHIPS

We received 26 requests for applications and 21 students submitted applications and essays. In order to fairly select the winners, copies of the essays were sent to each of the judges, seven past presidents, with all identifying information removed. Each judge was asked to rank the essays in order of merit. This approach is totally equitable in that it is blind to the members and candidates. We announced the recipients during our Awards Luncheon held at our recent conference.

The recipients are as follows:

First Place: KyLea Hurla \$2,000.00 University of Cincinnati Second Place: Virginia Blandford \$2,000.00 Clemson University

Third Place: Andrew Barvinek \$1,000.00 University of Illinois Fourth Place: Lauren Reineke \$1,000.00 Butler University

Fifth Place: Chloe Stevens \$500.00 Cal Poly

Sixth Place: Alyssa Dunn \$500.00 Adrian College

Seventh Place: Morgan Knight \$500.00 Ivy Tech University



Mr. Masenior and IMDPA members,

Thank you for selecting me as the winner for the 2019 IMDPA \$2000 scholarship recipient. I am really grateful for the opportunity you have allowed me to further my studies. I am applying the scholarship money towards books for classes. I am attaching my senior picture for your newsletter. Again, thank you so much for your generous contribution.

Thank you,

Virginia Blandford



Dear IMDPA,

I just wanted to express my gratitude for awarding me a scholarship at this past years' International Metal Decorators and Packaging Association's Scholarship golf outing. This scholarship will help me greatly in achieving my academic goals to further myself in my career. With a few years still left to go at University of Cincinnati, this scholarship money is so appreciated as I pay for my core classes and textbooks. I truly am so grateful to have been chosen as a recipient of this scholarship.

Sincerely,

KyLea Hurla



Dear Mr. Masenior,

I wanted to thank you for the honor and privilege of receiving this scholarship. It means a great deal to myself and my family. My Grandfather (My Papa) was adamant that I apply when it was my turn to go to college; he took great pride in the Metal Decorating Industry. So much of who I am is because of him. This scholarship is a true honor.

As a Figure Skater at Adrian College, I have the opportunity to continue as a Team USA athlete and will continue to represent our country while pursuing my education.

Thank you again for offering me this support as a college student.

Alyssa Dunn



Newly Formed Education Committee Update

Co-Chairs : Sarah Jacks - INX International & John Clark - Heraeus Noblelight America

Committee Members: Mike Grady, SGS International &

Emily King, SGS International

<u>Committee Purpose</u> – The purpose and main objective of this committee is to approach University Level Packaging Schools and engage them to participate in the dynamic growing field of metal decorating and packaging. Our main goal is to close the large experience gap that currently exists in the Metal Packaging industry. We need to reach a new younger demographic and build a consistent pipeline of talent into our industry to continue its steady healthy growth.

We are approaching various Universities with Specializations in Packaging and Graphics. Our goal is to get participation from 5-6 Schools and make them an important, integral part of the IMDPA. Our objective here is to engage the students and educate them on the many benefits and numerous employment opportunities available in Metal Decorating & Packaging. We plan to engage the student in the following manner:

Visit the various Packaging Schools and present information regarding the many advantages and benefits of the metal packaging industry.

Have Professors integrate a packaging contest or poster competition as part of the students curriculum. This will then be presented and judged at the annual IMDPA Conference with Scholarships awarded based on merit.

Other possible incentives would be internship opportunities with member companies of the IMDPA or Brand Owners

If anyone is interested in participating on the Education Committee please reach out to Sarah Jacks & John Clark. Contact information below:

Sarah Jacks - INX - Sarah. Jacks@inxintl.com

John Clark - Heraeus - John.Clark@Heraues.com

Conference Presentations

We posted this year's conference presentations in the Resource section of Growth Zone. Log on through our website to get to your portal.

Need assistance getting access? E:info@metaldecorators.org for help; we will gladly assist.

MEMORIAL

We are saddened to report the passing of Honorary and Board member, Gary Silke, 81,longtime resident of Naperville, IL. Gary passed away peacefully at home on August 21, 2019 after a lengthy battle with Pulmonary Fibrosis.

Gary will be remembered as a loving husband to his wife of 61 years, Alice Ann Silke, father to Kim (Doug) Scharafin of Naperville, IL, Tim (Cindy) Silke of Naperville, IL, Stephanie (Jay) Flatt of Naperville, IL, and Heather (Justen) Hampton of Aurora, IL.

Gary received his Bachelors and Masters degrees from The University of Evansville. He spent the majority of his career working in the metal decorating and chemical coatings industry for Watson Standard Corporation of Pittsburgh, PA. Gary served on many Suppliers Guild, NMDA and IMDA committees over the years.

Future Newsletter Publications

Request for Articles

Following are the dates of future publications and featured topics.

Fourth Quarter 2019(copy due November 15, 2019)

Topics: New Equipment and Product reviews

First Quarter 2020(copy due February 15, 2020)

Topics: Substrates

Coatings and Materials

Conference Preliminary Agenda

Second Quarter 2020 (copy due April 15, 2020)

Topics: Pre-Press

Quality and Vision Systems

All issues will include Technology papers.

Please submit by the respective due dates.

Send your submissions to info@metaldecorators.org or call 410-252-5205 for more information

Mark your calendars, inform your PR staff, marketing departments and others key to providing valuable information for our industry.

How Deep Can You Cure?

Vivid Color HD

Vouring Systems

Technology

Your Solution for Curing DENSE INKS

2019 "Excellence in Quality" Award Winners



Aerosol & Bottles Best of Category Pure Silk Crown Cork & Seal



Aerosol & Bottles Award of Excellence Hask Rose Oil Montebello Pkg



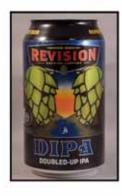
Closures & Ends Best of Category RSI Marketing Select Metal Litho



Closures & Ends Award of Excellence Leftie Wine Co G-3 Enterprises



Craft Cans Best of Category DB Gold Leaf Ball Corporation



Craft Cans Award of Excellence Revision DIPA Crown Cork & Seal



Digital Printing Best of Category Bundled Up Independent Can Co



Digital Printing Award of Excellence Tiny Lou's The Ohio Art Company



Food & General Line Best of Category Zesta Plantation Fresh Tinpack Ltd



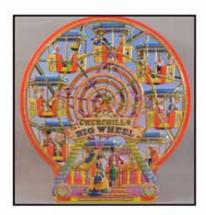
Food & General Line Award of Excellence AwaRua NCI Packaging



Miscellaneous Category Best of Category Killer Klowns The Ohio Art Company



Miscellaneous Category Award of Excellence Reuzel Tray J.L. Clark Co.



Specialty & Fancy Cans Best of Category & Grand Award Churchill's Big Wheel GM Metal Pkg



Specialty & Fancy Cans Award of Excellence The East India Co GM Metal Pkg



Two-Piece Beverage Best of Category Coca-Cola Sanse'19 Caribbean Can Mfg



Two-Piece Beverage Award of Excellence Monster Dragon Tea Ardagh Group



Canmaking Innovation Churchill's Hot Air Balloon GM Metal Packaging

Scenes from Our Annual Conference



Keynote Speaker, Rob Clark, AB InBev



Conference Chair Renee Schouten and IMDPA President Bill Hoyle with our Motivational Illusionist, Harris III



The Scholarship Golf Outing Banquet is always well attended.



The General Session was packed with industry members and the presentations were enlightening.

Scenes from Our Annual Conference



One of many golf outing gifts of the evening.



Jim Erjavec, Montebello Packaging, receives their quality award from President Bill Hoyle during our Awards Luncheon.



Crown Cork & Seal's Ram Devanathan and Victor Bunte accept their award.



Jason Simmers, J.L. Clark, receives their deserved award.



Enjoying the presentations in the general session.



Jim Hogan, Ardagh Group, receives their award.

WEBSITE REPORT

"If it ain't broke, don't fix it."

This often seems like the best philosophy for nonprofits with limited resources and time. But when it comes to the constantly evolving facets of web design, "good enough" just isn't good enough.

Many people are on the internet every single day, encountering new sites, the latest designs, and application updates. The world of web design is constantly moving and no organization can afford to stand still.

Younger generations especially have little patience for slow or poorly maintained websites. One survey found that millennials' top pet peeves on nonprofit websites are interfaces that are not mobile-friendly, those with missing information, and the inability to find the information they want quickly and easily. This means potential members and advocates are walking away when you could be luring them in.

As the IMDPA moved in a direction to be more encompassing of our industry with its recent name change it presented perfect timing for an overhaul of www.metaldecorators.org. As you can see from the transitional pictures below our website over time has become more visually appealing, functional and user friendly.

To be of more value to our members and the industry new sections like "Why Metal" provide valuable information and data on why metal is the package of choice. We've provided direct access to a great deal of information that was only previously available by pdf download and we also have a direct link to pay your dues and register for our annual conference. Most recent updates include the 2019 Excellence in Quality Award Winners and direct links to our 2019 sponsors.







The IMDPA website is the face of our association and we want it to be a valuable resource for our members and the industry. If you have any feedback or ideas please email info@metaldecorators.org. We are always looking for ways to improve!

2019 OUTSTANDING DUES - We Need Your Support

We sent out the 2019 dues invoices to your registered email address prior to the launch of the new website. Many members promptly submitted payment upon receiving the dues email. Many of you have remitted your dues on line successfully and some have chosen to download the invoice and pay by check or wired funds. While we prefer on line payments, we are able to accommodate other forms of payment to keep your membership active. That is the goal!

However there are still members who have not paid their 2019 dues.. Remember that your dues need to be current to receive Conference discounts and membership information.

If you still need to remit your 2019 dues payment, you can find the payment link on our website www.metaldecorators.org in the About Us section under membership. You can also find the link on the bottom of the website pages.

Please contact us at info@metaldecorators.org if you experience any difficulty and will be gladly assist you.

MEMBER PORTALS IN GROWTH ZONE (Linked from our website in the membership section)

We have all of your contact information in a personal portal that was set up for you. Using your registered email address, you will be able to view your information and make any necessary corrections. *Please keep*

in mind that the email used in your application will be your username going forward to access your member portal. If we do not have your email in our system, you do not have access to the portal. Please note that the Membership Directory and Conference presentations are available through your personal info hub.

Those who had registered for the previous website member section will need to create an account access with the new system. Please note that the password previously used for the old system will not work with the new system and you will need to set a new password.

Realizing that there may be questions on the use of our new system, we encourage you to reach out to us at info@metaldecorators.org and we will provide quidance as needed.



What are Double Sheets and Why Should You Guard Against Them?

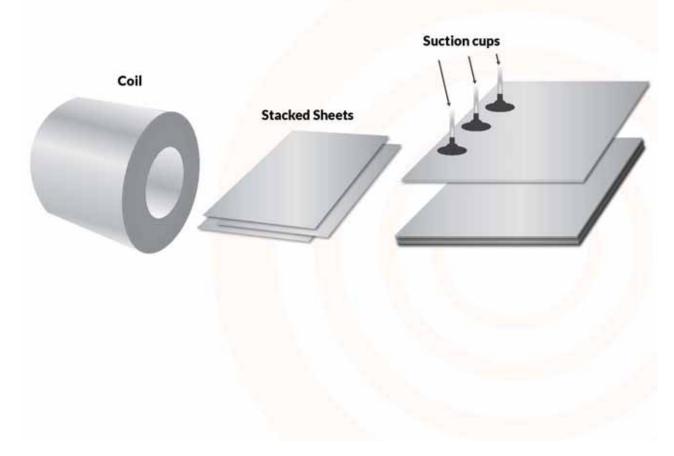
Credits to: Innosen | Author: Jeniña C. Muñoz | Website: www.innosen.com

Double production time, double cost and double headaches --- these are just a few of the troubles the word double may indicate in the can making world. The reason why the word double has a bad reputation in production is mostly because of the existence of double sheets. These are metal sheets that stick together in one of the stages of production. If two or more metal sheets pass through a processing machine, it could lead to serious problems in the tooling and product quality.

Where do double sheets happen?

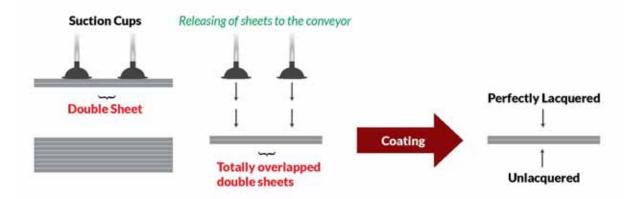
Before entering the coater

A large unlacquered coil is cut into smaller sizes called sheets. These sheets are then transported to the coater for lacquering. To be transported, sheets have to be stacked and lifted up through suction cups, which use vacuum to keep air pressure on the sheets. However, sheets may sometimes stick together because of the sucking mechanism that takes places during the sheet transfer.



Two possible double sheet formations from the transfer process:

 Sheets that are stuck together and do not separate before entering the coater become totally overlapped double sheets.



Once totally overlapped double sheets enter the coater, the sheet on top will be fully lacquered while the sheet underneath will be left totally unlacquered.

Possible damage: Double sheets with one sheet not fully lacquered could lead to corrosion when formed into a can. Double sheets can also cause problems in seaming, resulting in torn flanges, droops, vees and other serious seaming problems.

Double Sheets to Double Cans

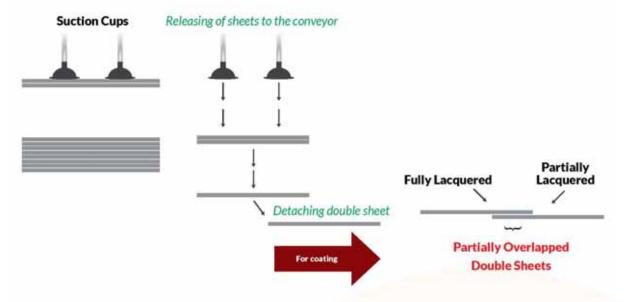
Metal sheets are also used to form the ends of the cans. The end making process is slightly different to how body blanks are made. Coils are cut into sheets; sheets are cut into circular shapes, details are added and finally seamed to the body blank.

It is important to note that double sheets also ruin the quality of ends, leading to the formation of double ends. Double ends are classified as a serious container defect (Canadian Food Agency). Double ends also cause seaming problems.

Read types of can defects here

TECHNOLOGY

II. Double sheets formed during the transfer phase may still separate from each other while they are being released to the conveyor. However, it is almost impossible for the underneath sheet to fall onto the right place because of the fast transport operation to the conveyor belt.



In this case, the sheet underneath detached from the top sheet with the top sheet partially overlapping the other. This will then result in the sheet underneath to be partially lacquered.

Possible damage: A partially lacquered sheet formed into a body blank eventually leads to corrosion if left undetected.

Aside from the lacquer being applied and cured in cans, inks/prints outside the can are also applied and cured before the sheets are formed into body blanks. When an unlacquered sheet enters the printing machine, there's no way the ink will stick on the metal because the lacquer serves as the ink's adhesive. An undetected unlacquered sheet may cause the print to be ruined, leading to spoilage and customer complaints. No can filler will accept ruined brand labels.

Before curing / printing

The next process after coating is curing. This is when lacquered sheets go into a thermal oven to dry.

Undetected double sheets entering the curing oven may not cause damage at this point but it is a MUST detect the unlacquered sheet before it goes to the slitter. If double sheets are not detected after curing, double blanks will be formed. Aside from double blanks, undetected unlacquered sheets that are formed into cans could result in corrosion. This will contaminate the food, cause extra expenses due to spoilage and ruined reputation/customer complaints.



May blunt due to thicker metal caused by double blanks

*Blanks - These are metal sheets that have been cut into smaller rectangular pieces.

Possible damage: Double blanks blunt the body welder machine since thicker metals have to be processed. The inside of the can will also be unlacquered when double blanks are formed. This could cause serious problems like corrosion, food contamination and customer complaints. Double body blanks are the main cause of problems in seaming. It causes body buckling because the outer body will bend. The side seam of the can may also appear mislocked or incompletely soldered.

How double sheets are formed before curing

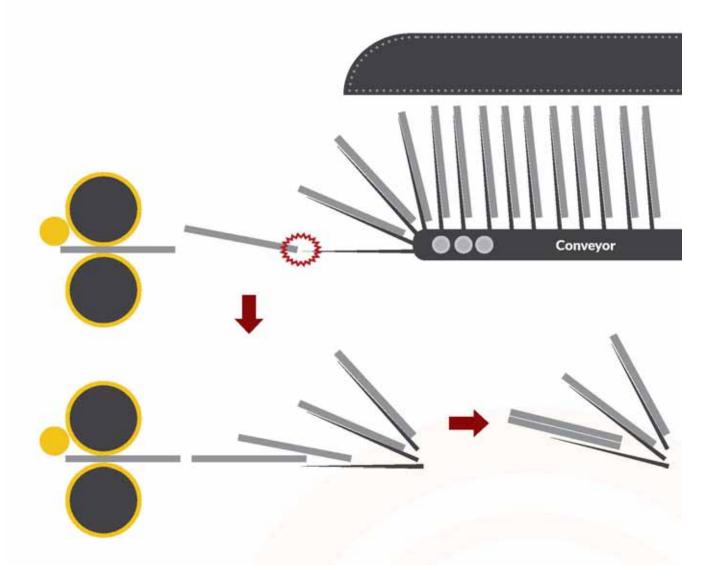
Double sheets may be formed before curing when sheets collide onto the conveyor where the sheets are lined to go into the oven. This is because of the errors in the syncing of the conveyor and the wicket.



After being coated, a sheet will line up to be picked up by the wicket for curing. However, a sheet may sometimes hit the wicket, causing the sheet behind it to go underneath it. This happens because of the improper syncing of the wicket and the coater, which could result in the formation of double sheets.

^{*}Cylinders - These are formed cylindrical cans without ends.

TECHNOLOGY



Double sheets formed at the wicket for curing leave the underneath sheet uncured, causing it to stick with the top sheet. Double sheets formed at this phase usually never detach to each other because of the lacquer's adhesiveness and remain as double sheets until the next phases.

The Solution

Problems in the production have already been foreseen by can makers. For many years, different solutions have been devised to counter these problems, especially for double sheets. Although inevitable, double sheets are easily detectable.

There are a lot of double sheet detectors available in the market but not all are accurate, reliable and provides real time detection. What can makers should always look out for is something that is:

TECHNOLOGY

Easy to install and easy to use – Double sheet detectors protect from double sheets, however, almost all of them need to be adjusted several times in a shift, increasing the risk for human errors and wrong settings. They require time-consuming adjustments after every changeover, wasting more production time, thus lesser profit. Most double sheet detectors need to be manually calibrated. Calibration is time consuming and requires downtime. It 's practical to have an easy-to-install detector with automatic calibration feature for can makers. There's only one that offers straightforward installation, allowing users to focus on more important matters.

Check out: Innosen's Double Sheet Detector IS231

- Protects production against double sheets without requiring any operator adjustments
- With fully automatic calibration and self-adjusting features, eliminating time-consuming detector adjustments during changeovers

Flexible and durable – While double sheet problems cause can makers a lot of fortune, some double sheet detectors can also cause double expenses. Some of the sensors being offered today require the use of a controller or a need for different sensors for different metal types and thicknesses. These controllers contribute to extra costs because these are extra parts that need to be purchased before the double sheet detector could work.

A good double sheet detector must have a wide detection range to cater to different metal thickness and withstand the harsh environment of the production line. s Innosen's Double Sheet Detector IS231 is more than capable to do that, as a matter of fact, it has been the best tool for protection against double sheets for over 20 years now.

Reliable, accurate and efficient – A reliable double sheet detector always provides correct signals. It doesn't need human intervention to function properly as it works on its own, adjusts on its own and recalibrates on its own even after a period of inactivity. With the detector's 'heartbeat signal' feature, can makers are guaranteed that the sensor is still working, no matter how long ago it was installed. It also has the fastest response time of 3 milliseconds in the market!

Do not settle for less, choose the best!



INNOSEN

Double Sheet Detector

IS231

Resource Guide to Packaging, Regulatory and Sustainability Websites

Regulatory & Compliance:

Government:

Federal:

FDA US Food & Drug Administration www.fda.gov/food NIOSH US National Istitute of Occupational Safety & Health www.cdc.gov/NIOSH

NIH US National Istitute of Health www.nih.gov

Health Canada Canada Department of Food Safety: Regulations www.hc-sc.gc.ca/fn-an/securit/index-

eng.php

Canada Department of Food Safety: Food Inspection

http://www.inspection.gc.ca/eng/1297964599443/1297965645317

State & Country

OEHHACalifornia Office of Health Hazard Assesment www.oehha.ca.gov

Prop 65 California Office of Health Hazard Assesment www.oehha.org/prop65

Trade Associations

NAMPA North American Metal Packaging Alliance www.metal-pack.org

CMI Can Manufacturers Institute www.cancentral.com

SPI the Society of Plastics Industry www.plasticsindustry.org/

PIC International Print & Paint Council www.ippic.org/
ACA American Coatings Association www.paint.org/
WPCIA World Paint & Coatings Industry Association www.wpcia.org/
GMA Grocery Manufacturers Association www.gmaonline.org

IFC Infant Formula Council www.cga.ct.gov/

Cans: The Sustainable & Smart Solution www.smartcansolutions.com

The Aluminum Association www.aluminum.org
American Beverage Association www.ameribev.org
Steel Recycling Institute www.recycle-steel.org

Sustainable Packaging Coalition www.sustainablepackaging.org

American Coatings Association www.paint.org
World Paint & Coatings Industry Association www.wpcia.org

This site includes other association websites from around the globe

EMPAC The European Organization for Packaging and the Environment www.europen-packaging.eu

This site has members in the metal packaging industry

European Commission REACHhttp://ec.europa.eu/enterprise/sectors/chemicals/reach/index_en.htm

European Commission Understanding Reach http://echa.europa.eu/regulations/reach/understanding-reach

RESOURCE GUIDE

AIR POLLUTION CONTROL

Anguil Environmental Systems

8855 N. 55th Street Milwaukee, WI 53211 USA Tel: +1 414-365-6400 www.anguil.com

Babcock & Wilcox Megtec Systems

830 Prosper Street De Pere, WI 54115 Tel: 920-337-1505 www.megtec.com

Catalytic Products International

980 Ensell Road Lake Zurich, IL 60047 847-438-0334 www.cpilink.com

Environmental Services & Technologies

4941 41st Street Moline, IL 61265 USA Tel: 309-762-9551 www.envsrv.com

Epcon Industrial Systems

PO Box 7060 The Woodlands, TX 77387 Tel: 936-273-3300 epcon@epconlp.com

Pro-Environmental, Inc

10134 6th Street, Suite K Rancho Cucamonga, CA 91730 Tel: 909-898-3010

www.pro-env.com

ANILOX SYSTEMS

Art International

16745 Cagan Crossings Ste 102B-69 Clermont, FL 34714 Tel: +1 831-295-2969 anilox@me.com

John M Travis Ltd

27031 Trinity Heights San Antonio, TX 78261 Tel: 740-407-0685 www.travisltd.com

BLANKETS

DYC Supply

5740 Bay Side Road Virginia Beach, VA 23455 USA

Tel: 800-446-8240 www.d-y-c.com

Package Print Technology

1831 Niagara Street Buffalo, NY 14207 USA Tel: 800-382-8851 www.packageprinttech.com

Premier Blankets

860 East State Parkway Schaumburg, IL 60173 Tel: 847-310-8140 www.premierblanket.com

BODYMAKER Spare Parts

Beckon Worldwide Inc

455 E. Clinton Place St. Louis, MO 63122 USA Tel: +1 314-965-0755 www.beckonworldwide.com

CHEMICALS & MATERIALS

Coral Chemical Company (see

Lubricants & Cleaners)

Grace Davison Materials & Packaging

7500 Grace Drive Columbia, MD 21044 USA Tel: +1 410-531-4000 bryan.t.pugh@grace.com

Henkel Corporation

32100 Stephenson Hwy Madison Heights, MI 48071 Tel: +1 248-577-2243 www.henkelna.com

COATINGS

AkzoNobel Packaging Coatings

16651 Sprague Road Strongsville, OH 44136 USA Tel: +1 440-297-5589 www.akzonobel.com

PPG Industries

500 TechneCenter Drive Milford, OH 45150 Tel: +1 513-576-3100 www.packagingcoatings.com

Prime Coatings

1002 Hickory Street
Pewaukee, WI 53072 USA
Tel: +1 262-691-1930
www.primecoatings.net

Valspar Corporation

2001 Tracy Street
Pittsburgh, PA 15233 USA
Tel: +1 412-766-9300
packaging@valspar.com

Watson Standard

616 Hite Road Harwick, PA 15049 USA Tel: +1 724-275-1000 www.watsonstandard.com

COATING APPLICATION SYSTEMS

Nordson Corporation

300 Nordson Drive Amherst, OH 44001 Tel: +1 440-985-4000 www.nordson.com/container

COATING, PRESS 2 PIECE ROLLERS

Finzer Roller, Inc

129 Rawls Road Des Plaines, IL 60018 USA www.finzerroller.com

Pacesetter Graphic Service Corp.

2672 Hickory Grove Road Acworth, GA 30101 www.pacesetterusa.com

Rollercoat Industries

10135 Hwy 62 East Tampa, FL 33610 USA Tel: 800-248-4351 www.rollercoat.com

Urethane Roller Specialists

100 S. Central Ave PO Box 566 Eureka, MO 63025 USA Tel: 800-367-1136 www.urethaneroller.com

CONSULTANTS

Beckon Worldwide, see Bodymaker spare parts

Environmental Services & Technology see Air Pollution Control

DAMPENING SYSTEMS

Epic Products International

2801 E. Randol Mill Road Arlington, TX 76011 USA www.epicproducts.com

RESOURCE GUIDE

FLAT SHEET PRESSES

Fuji Kikai Kogyo Co, Ltd.

44-2-10 Hachihonmatsuhigashi Higashihiroshima, 739-0146 Japan Tel:+81-82-428-2455 www.fujikikai.co.jp

KBA-MetalPrint

Wernerstr. 119-129

D-70435 Stuttgart, Germany Tel: +49 711-69971-0

www.kba-metalprint.de

Crabtree of Gateshead

Trading Estate, Gateshead Tyne & Wear, NE11 OSU UK Tel: +44-191-487-5071 www.crabpress.co.uk

NDUCTION HEATING

Ajax Tocco Magnethermic

1745 Overland Avenue N.E. Warren, OH 44483 USA Tel: 330-372-8552 www.ajaxtocco.com

INKS

Chromatic Technologies, Inc

1096 Elkton Drive, Suite 600 Colorado Springs, CO 80907 USA

Tel: +1 719-592-1557 www.ctiinks.com

INX International Ink Co

10820 Withers Cove Park Drive Charlotte, NC 28278 USA Tel: +1 704-372-2080 www.inxinternational.com

Sun Chemical

135 W. Lake Street Northlake, IL 60164 Tel: 708-236-3798 www.sunchemical.com

LUBRICANTS & CLEANERS

Chemtool Incorporated

8200 Ridgefield Road Crystal Lake, IL 60039 USA Tel: +1 815-459-1250 www.chemtool.com

Coral Chemical Company

1915 Industrial Ave. Zion, IL 60099 1-847-246-6666 www.coral.com

JAX Inc

W134 N5373 Campbell Drive Menomonee Falls, WI 53051 USA Tel: +1 262-781-8850

www.jax.com

MAGNETIC CYLINDERS

Bunting Magnetics

500 S. Spencer Road Newton, KS 67114 USA Tel: 316-284-2020 www.buntingmagnetics.com

T.D. Wright Inc.

292 Walnut Street St. Paul, MN 55102 USA Tel: +1 651-227-1302 www.magneticcylinders.com

MAINTENANCE

Amro Supply Inc

140-11 Keyland Court Bohemia, NY 11716 USA Tel: +1 631-419-1203 www.amro-supply.com

METAL SHEET DETECTORS

Prime Controls

4528 Gateway Circle Dayton, OH 45440 USA Tel: +1 937-435-8659 www.primecontrols.com

OVENS

Ajax TOCCO Magnethermic

1745 Overland Avenue N.E. Warren, OH 44483

Tel: 330-372-8552

asmetana@ajaxtocco.com

Arc Pacific Limited

1005 Richards Road, Ste. P Hartland, WI 53029 Tel: 262-367-5096 www.arcpacific.com

OVEN CLEANING

Ace Cleaning Experts

4922 Chase Rd. SE Carrollton, OH 44615 USA Tel:330-283-9464

chuck@acecleaningexperts.com OVEN PARTS & SERVICES

Environmental Services & Technologies

4941 41st Street Moline, IL 61265 Tel: 309-762-9551 www.envsrv.com

Babcock & Wilcox Megtec Systems

830 Prosper Street De Pere, WI 54115 Tel: 920-337-1505 www.megtec.com

Perm Machine & Tool Co

9660 Industrial Drive St. John, IN 46373 USA Tel: +1 219-365-5000 www.permmachine.com

PREPRESS SERVICES

Anderson Vreeland

15348 Rt 127 N.E.Bryan, OH 43506 USA

Tel: 866-282-7697

www.andersonvreeland.com

Carey Color, Inc (Chicago Div.)

1160 Pierson Drive Suite 102 Batavia, IL 60510 Tel: 630-858-6901 bbeaver@careyweb.com

Cocks Clark Graphics, Inc

2200 Arapahoe Street Denver, CO 80205 USA Tel: 1-303-919-3920 www.cocksclark.com

Hell Direct Laser Engraving

2185 Highway 292 Inman, SC 29349 864-472-0334 www.helldirectlasers.com

www.nendirectiasers.com

Meridian Arts & Graphics

16 Belgrade Street Youngstown, OH 44505 Tel: 330-759-9099 twebb@meridianarts.com

SGS International

626 W. Main Street Suite 500 Louisville, KY 40202 USA Tel: 502-637-5443 www.sgsintl.com

SS Studios

1023 Commerce Avenue Union, NJ 07083 Tel: 908-686-5536 ww.sstudios.com

RESOURCE GUIDE

VN Graphics

14640 NE 91st Street Redmond, WA 98052 USA Tel: 425-454-5165 www.vngraphics.com

Youngstown Pre-Press Inc

3691 LeHarps Road Youngstown, OH 44515 Tel: 330-793-3690 gdobrindt@ameritech.net

PRESS/COATER CYLINDER REPAIR/REPLACEMENT

Beckon Worldwide, see Bodymaker spare parts

Brodie System

1539 West Elizabeth Ave Linden, NJ 07036 USA Tel: 908-862-8620 www.brodiesystem.com

QUALITY TESTING & VISUAL INSPECTION EQUIPMENT

Acu-Gage Systems

12 Park Avenue Hudson, NH 03051 Tel: 603-622-2481 www.acu-gage.com

Advanced Color Technologies

200 Capri Court Greenville, SC 29609 USA Tel: 864-370-2990 www.measurecolor.com

Applied Vision Corporation

2020 Vision Lane Akron, OH 44223 USA Tel: +1 330-926-2222 www.appliedvision.com

CMC-KUHNKE, Inc.

1060 Broadway Albany, NY 12204 USA Tel: +1 518-694-3310 www.cmc-kuhnke.com

grafikAmerica

1285 West King Street York, PA 17404 USA Tel: 1-717-843-318 www.grafikontrol.it

ISRA Vision

4470 Peachtree Lakes Drive Duluth, GA 30096 USA Tel: +1 770-449-7776 www.isravision.com

Intelligence Sensing, Inc

46828 Butternut Road Oberlin, OH 44074 USA Tel: +1 440-774-4411 www.intelsen.com

Pressco Technology, Inc

29200 Aurora Road Cleveland, OH 44139 USA Tel: +1 440-498-2600 www.pressco.com

Sencon

6385 W. 74th Street Bedford Park, IL 60638 USA Tel: +1 708-496-3100 www.sencon.com

Sensory Analytics

4413C West Market Street Greensboro, NC 27407 USA Tel: +1 336-315-6090 www.sensoryanalytics.com

REPAIR (SPARE) PARTS Beckon Worldwide, see

Bodymaker Spare Parts

Cleveland Folder Service
4330 Lee Ave, Gurnee, IL 60031 USA

Tel: +1 847-782-5850

www.clevelandfolder.com

REBUILDS

Integrated Packaging Solutions 4010 Youngfield Street Wheat Ridge, CO 80033 Tel: 303-426-4881 Www.intpacsol.com

2 PIECE DECORATOR MACHINERY

Belvac Production Machinery

237 Graves Mills Road Lynchburg, VA 24502 Tel: +1 434-832-6300 www.belvac.com

Intercan Group Ltd

38 Burners Lane Kiln Farm, Milton Keynes MK11 3HB United Kingdom Tel: +44 (0) 1908 270041 www.intercan.co.uk

Stolle Machinery

6949 South Potomac Street Centennial, CO 80112 Tel: +1 303-708-9044 www.stollemachinery.com

USED EQUIPMENT DEALERS

Perm Machine & Tool see oven parts & services

UV EQUIPMENT

American Ultraviolet Co / Aetek UV Systems

1229 Romeoville, IL 60446 USA Tel: +1 630-226-4200 ext. 6000 www.americanultraviolet.com

GEW, Inc.

Unit X, 11941 Abbey Road North Royalton, OH 44133 USA Tel: +1 440-237-4439 www.gewuv.com

Heraeus Noblelight America

910 Clopper Road Gaithersburg, MD 20878 Tel: +1 301-527-2660 www.heraeus.com.

IST METZ GmbH

Lauterstrabe 14-18 D-72622 Nurtingen, Germany www.ist-uv.com

Miltec UV

146 Log Canoe Circle Stevensville, MD 21666 Tel: 410-604-2900 www.miltec.com

2020 IMDPAANNUAL CONFERENCE

HILTON OAK BROOK HILLS RESORT MAY 19-21 OAK BROOK, ILLINOIS







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INNOVATION & TECHNOLOGY:



PROGRAM FORMAT

TUESDAY, MAY 19

IMDPA Memorial Scholarship Golf Outing

WEDNESDAY, MAY 20

General & Technical Sessions and Awards Luncheon

THURSDAY, MAY 21

General Session and Luncheon

SAVE THE DATE

WWW.METALDECORATORS.ORG